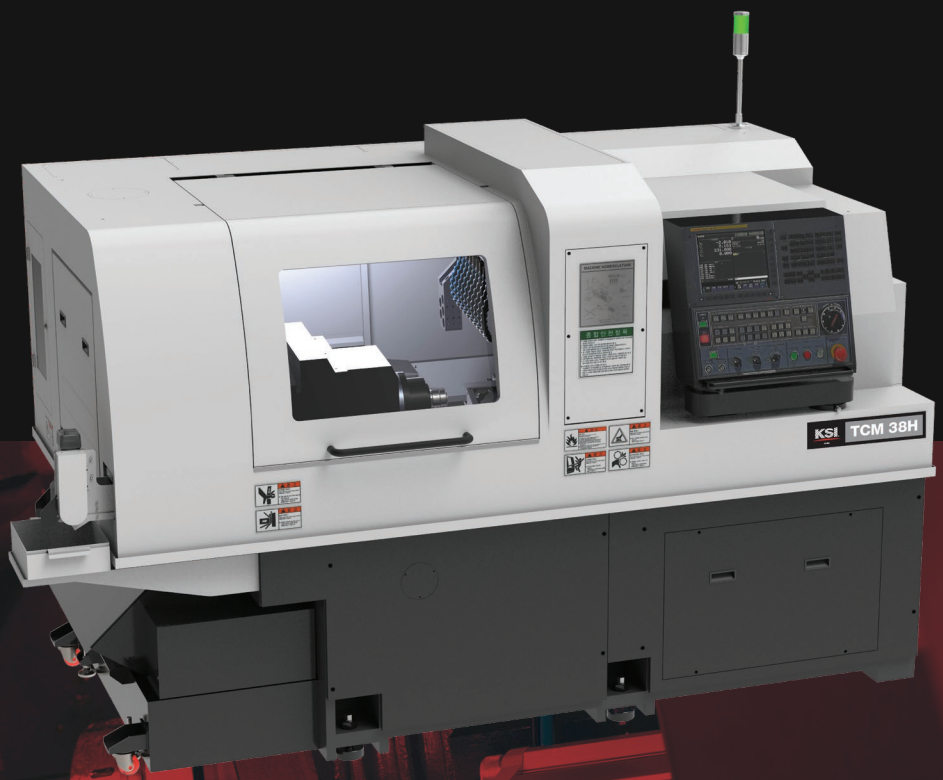
World Class Swiss-Style CNC Automatic Lathes

20 mm to 38 mm - Fully Loaded

KSI®

S E R I E S

20SII 26SII 32SII 38SII
32H 38H
32H(Y2) 38H(Y2)



THE STORY OF KSI SWISS

How we began, and where we're going.

KSI Swiss is a world-class manufacturer of Swiss-style CNC automatic lathes. We provide our customers with the highest quality machines and services in the industry, all while remaining cost-effective. Our team of experts are dedicated to providing our clients with trusted advice and support, ensuring that they always get the most out of their investment. With over 30 years of experience, KSI Swiss is your go-to source for precision CNC lathes.

Here's how we got started.

Swiss Lathe Users

We began our journey in the 1990s as people who purchased and operated Swiss CNC Automatic Lathes. Back then, there weren't very many options, and they were prohibitively expensive.

January 1989

KMT/Nexturn's First Importer

In our quest to find better, more affordable options for use in our own shop, we found a small machine tool builder in South Korea and became the first importer of the Nexturn line in the USA. We imported them first for our own use, then continued to sell over 100 Nexturn CNC Swiss machines all across the country.

July 2003

We Decided to Build Our Own

After the instant success of the Nexturn line—and after hitting some roadblocks of engineering with the build teams—we decided to build our own line of machines in the USA. We wanted to control the engineering and quality of the machines and produce the most feature-packed machines on the market for their price range.

March 2005

The SQC Was Born

October 2005

The first 13

The first 13 SQC Models were produced in Denver, Colorado, and we quickly realized that the cost to produce these machines in the USA was going to prevent us from hitting our pricing targets.

January 2006

KSI/MMTC Established in South Korea

In order to increase the quality and decrease the cost of our CNC Automatic Lathes, we established MMTC in South Korea, and hired engineers and factory workers to produce SQC #14 and beyond.

July 2006

Opened KSI Advanced Tech Center

We decided to expand operations from the Denver area to allow for training, distribution, and engineering from our new location in Burnsville, Minnesota.

January 2007

July 2007

Launched 2nd Gen Machines

We partnered with HJC (the helmet manufacturer) to form HJM, in South Korea and created our next generation of machines.

May 2008

KSI Purchased by the Berkness Family

The Berkness family decided to purchase KSI from the original family that started the business after working for the business for several years.

TCM SERIES

KSI Swiss type automatic lathes, take the lead in the cost effectiveness trend

TCM Industry commercialized SQC-SQX-SM models for the last 20 years after acquiring MMTC, located in Colorado, United States, and succeeded in the local US market as well as extending the sales to the world market with integrating models, TCM series.

Based on Casting technology accumulated Over the past 30 years, we now take the lead in the cost effectiveness trend over pure price competitiveness.

June 2008

Began to Import BarLoad

In our quest to always find the most value for the dollar, we partnered with BarLoad to begin to import their high-quality bar loaders into the USA to continue to provide the best value on the market.

October 2009

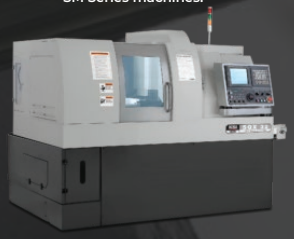
KSI Expansion

KSI moved to a new facility to handle increased sales volume.

September 2010

Launched 3rd Generation Machines

We were thrilled to combine the best of the SQC series, with new ideas and to launch the SQX and SM Series machines.



January 2014

Launched the TS Series Machines

KSI Swiss launched a brand new model, with new features, better performance, and a lift-up door. Packed with new Fanuc features.

January 2018

KSI Continues To Grow

We continued our journey of expansion through services and increased warehouse space by growing our distribution network in both the US and Canadian markets.

February 2016

Launched the 4th Gen TCM S Series Machines

We're always striving to improve performance and value. The TCM S Series is our fastest, most advanced, most feature-filled, and highest-performing machine yet. Be sure to check out the specifications.

October 2021

New Expanded location

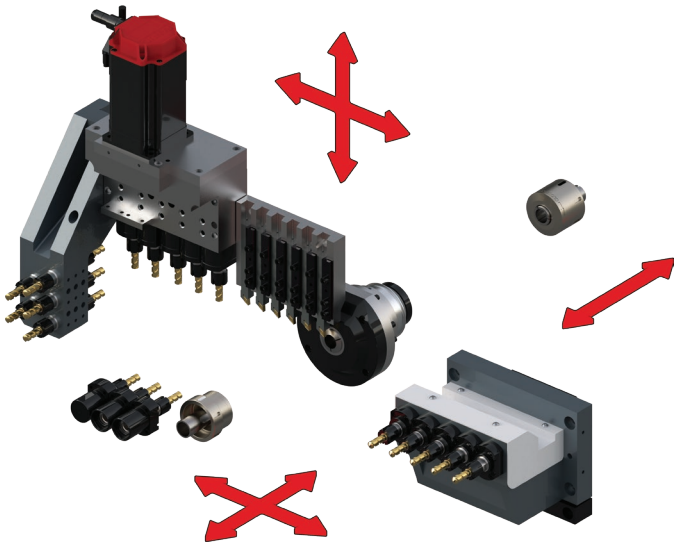
April 2023

Added 8 New Models

Including the SII Type, H Type, now with Y2 Axis, and more.

TCM 20SII

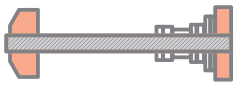
More for Less Tough enough to tackle any job



S type	Unit	20SII
Max Machining Diameter	mm	020
Max Machining Length	mm	300/1 chucking
Main Spindle	rpm	10,000
	kW	2.2/3.7
Sub Spindle	rpm	8,000
	kw	1.5/2.2
Weight	kg	3,500

No of Tools	Unit	20SII	
Total	each	29	
OD	each	6	
ID (front)	each	10	Front 5+Rear 5 {ER16M}
Cross	each	5	ER16
Back	each	5	2 Driven+3 fixed {ER16}
sub (Eccentric)	each	3	2 Driven+1 fixed {ER16}

Feed Drive System	Unit	Z1	X1	Y	Z2	X2
Feed Distance	mm	300	70	398.5	300	403
Rapid Feed Speed	m/min	32	20	32	32	32



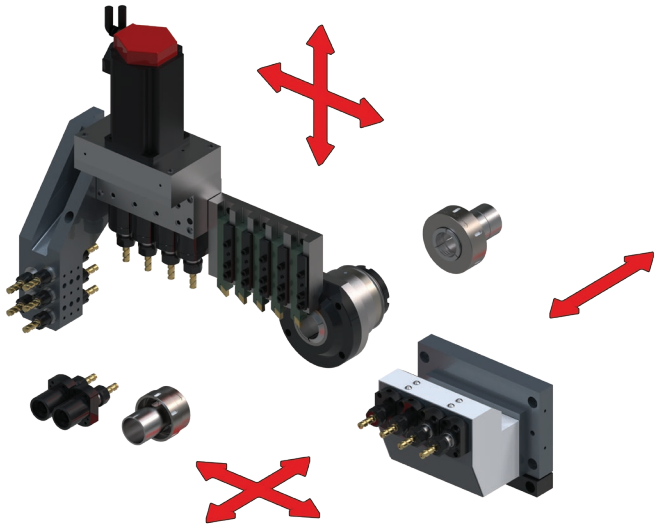
300mm/1 chucking
Max Machining Length

29 tools
Total Number

3,500kg
Weight

TCM 32SII 38SII

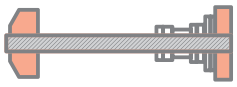
More for Less Tough enough to tackle any job



S type	Unit	32SII	38SII
Max Machining Diameter	mm	032	038
Max Machining Length	mm	300/1 chucking	
Main Spindle	rpm	8,000	
	kW	5.5/7.5	
Sub Spindle	rpm	8,000	
	kw	1.5/2.2	
Weight	kg	3,500	

No of Tools	Unit	32SII	38SII
Total	each	25	
OD	each	5	
ID (front)	each	10	Front 5+Rear 5 {ER16M 3EA/ER20M 2EA}
Cross	each	4	ER16
Back	each	4	2 Driven+3 fixed {ER16}
sub (Eccentric)	each	2	2 Driven {ER16}

Feed Drive System	Unit	Z1	X1	Y	Z2	X2
Feed Distance	mm	300	70	397.5	300	403
Rapid Feed Speed	m/min	32	20	32	32	32



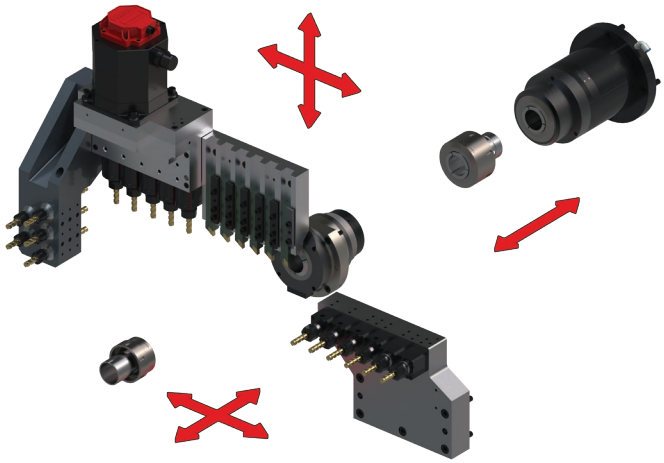
300mm/1 chucking
Max Machining Length

25 tools
Total Number

3,500kg
Weight

TCM 32H 38H

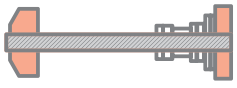
More for Less Tough enough to tackle any job



H type	Unit	32H(N)	38H(N)
Max Machining Diameter	mm	032	038
Max Machining Length	mm	100 (350)	
Main Spindle	rpm	6,500	
	kW	5.5/7.5	
Sub Spindle	rpm	6,500	
	kW	2.5/5.5	
Weight	kg	4,500	

No of Tools	Unit	32/38H	32/38H(N)
Total	each	27	27
OD	each	6	
ID (front)	each	10 Front 5+Rear 5 (ER20M)	
Cross	each	5 (ER16)	
Back	each	6 Front 2+Rear 4 (ER16)	
sub (Eccentric)	each	NA	

Feed Drive System	Unit	Z1	X1	Y	Z2	X2	Y2
Feed Distance	mm	320	80	477.5	300	425	72
Rapid Feed Speed	m/min	32	20	32	32	32	20



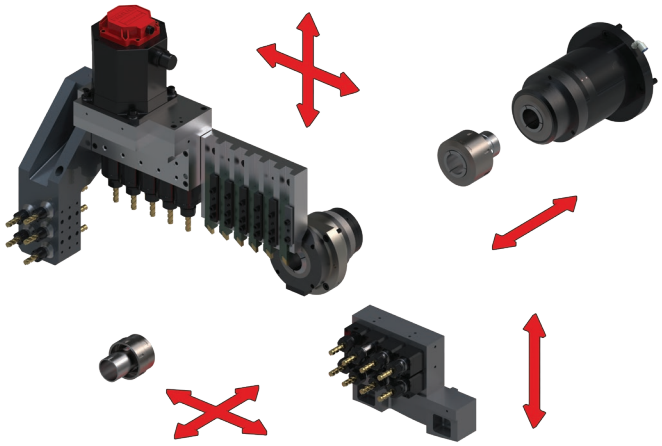
320mm/1 chucking
Max Machining Length

27 tools
Total No of Tools

4,500kg
Weight

TCM 32HY2 38HY2

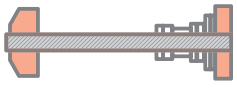
More for Less Tough enough to tackle any job



H type	Unit	32H(YN)	38H(YN)
Max Machining Diameter	mm	032	038
Max Machining Length	mm	100 (350)	
Main Spindle	rpm	6,500	
	kW	5.5/7.5	
Sub Spindle	rpm	6,500	
	kW	2.5/5.5	
Weight	kg	4,500	

No of Tools	Unit	38H(YN)
Total	each	29
OD	each	6
ID (front)	each	10 Front 5+Rear 5 (ER20M)
Cross	each	5 (ER16)
Back	each	8 Front 4+Rear 4 (ER16)
sub (Eccentric)	each	NA

Feed Drive System	Unit	Z1	X1	Y	Z2	X2	Y2
Feed Distance	mm	320	80	477.5	300	425	72
Rapid Feed Speed	m/min	32	20	32	32	32	20



320mm/1 chucking
Max Machining Length

29 tools
Total No of Tools

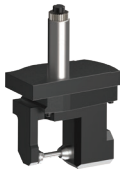
4,500kg
Weight

Optimized Special Tools

SPECIAL
Straight offset cross drill-milling unit x2

SPECIAL
Counter face drillmilling unit

SPECIAL
Polygon unit



SPECIAL
Gear hobbing unit

SPECIAL
3-spindle-Face drill milling unit 0-90 angular adjustable

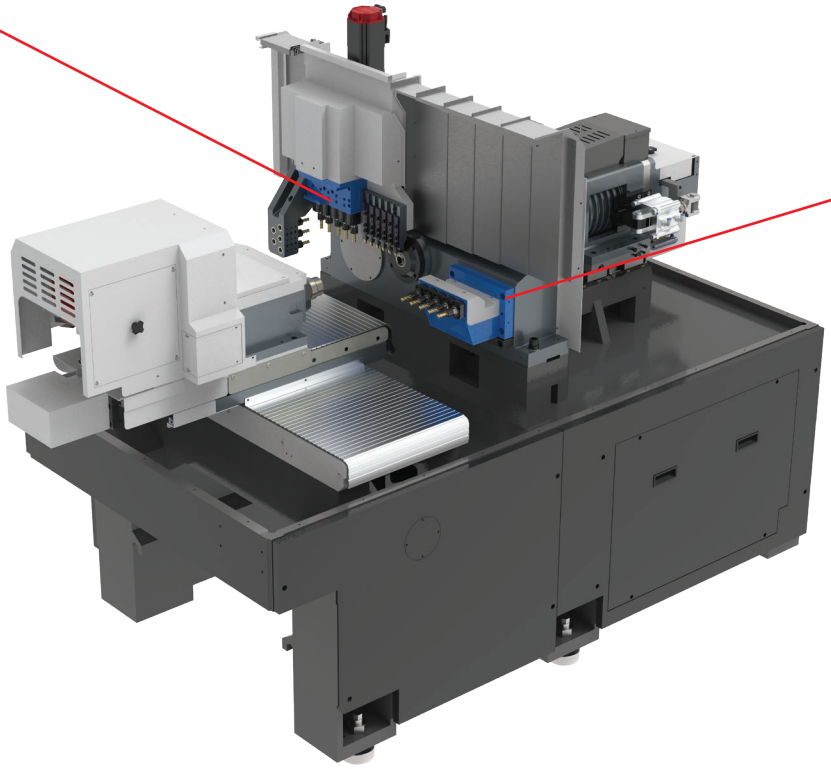
SPECIAL 3-spindle-Counter face drillmilling unit-0-90 angular adjustable

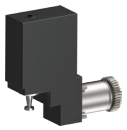
SPECIAL 3-spindle
Face drillmilling unit

SPECIAL
3-spindle-Face drill -milling unit

SPECIAL
3-spindle-Counter face drillmilling unit

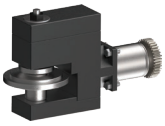
SPECIAL
Thread whirling unit





Slitting saw unit

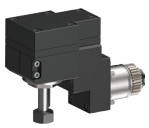
Face drillmilling unit for sub spindle



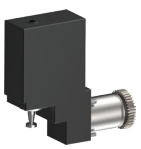
Face slotting unit for sub spindle

Cross drillmilling unit for sub spindle

Face slotting unit for sub spindle



Face slotting unit for sub spindle



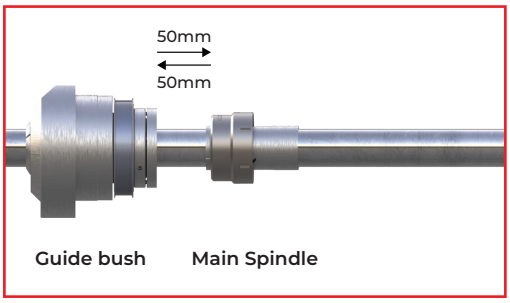
Face slotting unit for sub spindle

Upgrade Your Expectations

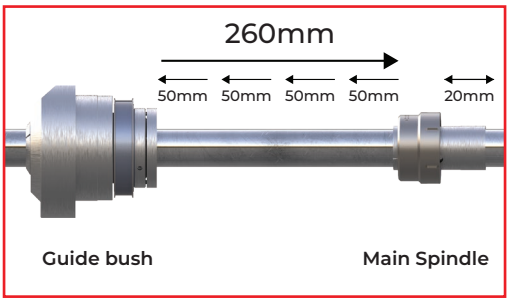
In KSI Swiss Machines, Optional Features Are Standard

ICS

Intelligence Chucking System takes advantage of the ample 300mm stroke to reduce the number of bar rechucks during long production runs. Instead of rechecking for each part the spindle feeds 280mm of material to make multiple parts in a single chucking operation and increments forward for each part. See how this can save even more off your cycle time.



intelligence Chucking System Off

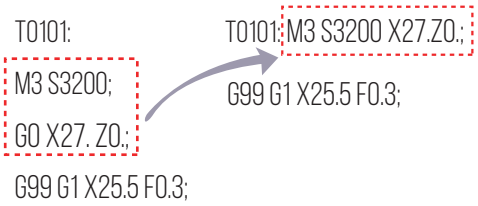


intelligence Chucking System On

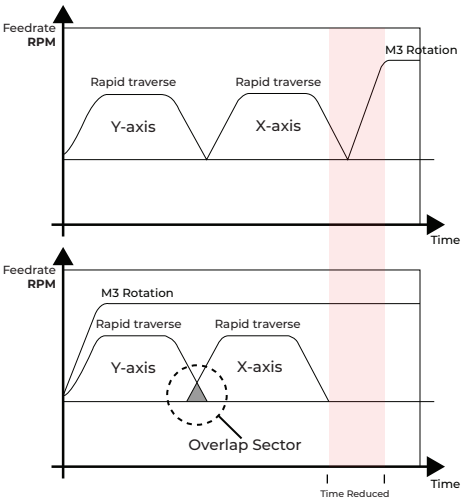
RTC

Rapid Tool Change calculates the smoothest and most efficient transition path from tool to tool saving time on every tool change.

Savings that add up to a significant reduction Of cycle time, which means more profits for you.

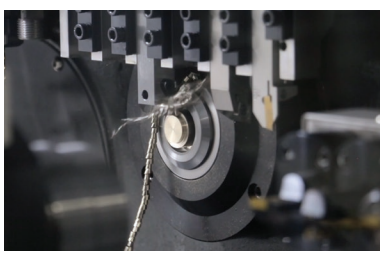


Before vs. After changing the programs

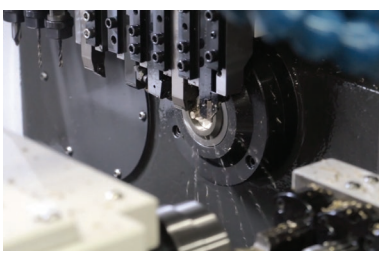


VFT

Variable Frequency Turning uses a modified sine wave equation to move the cutting tool at varying intervals to allow for greater chip thinning and chip breakage. This allows for better heat dissipation, chip control, and less machine downtime for taking care of chip issues.

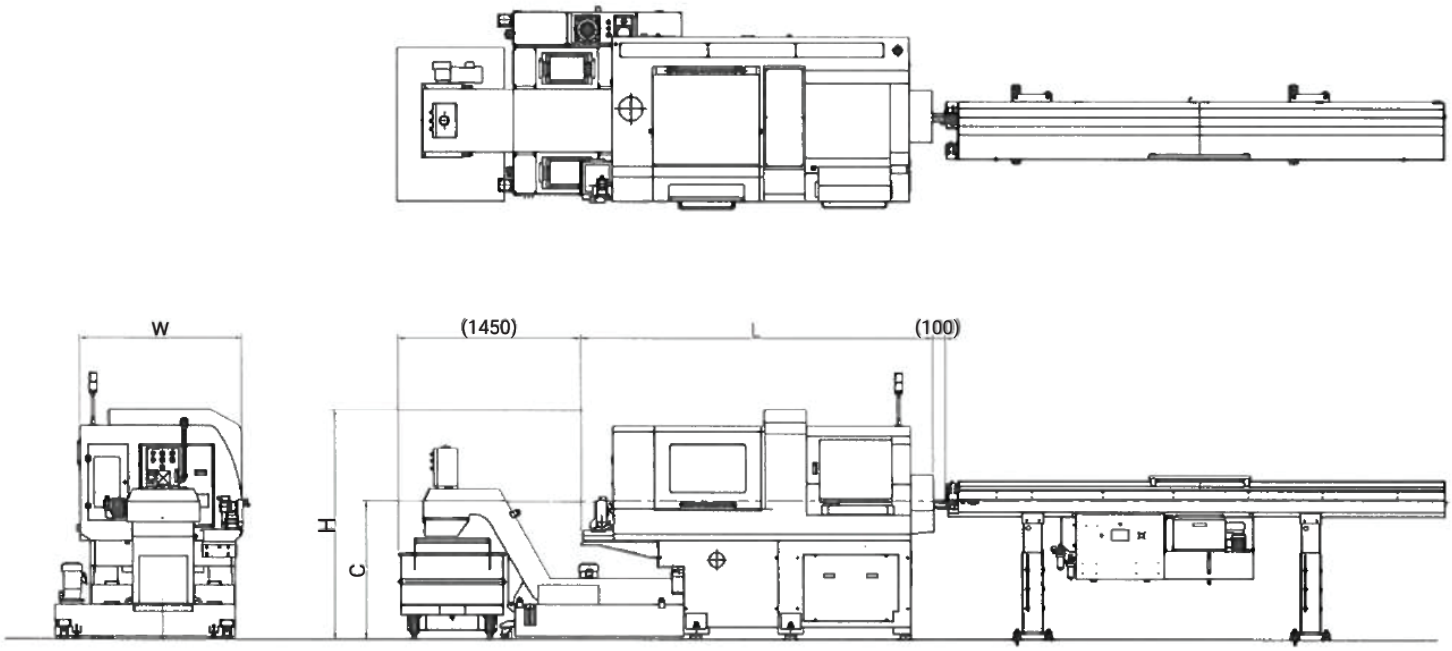


Variable Frequency Turning Off



Variable Frequency Turning On

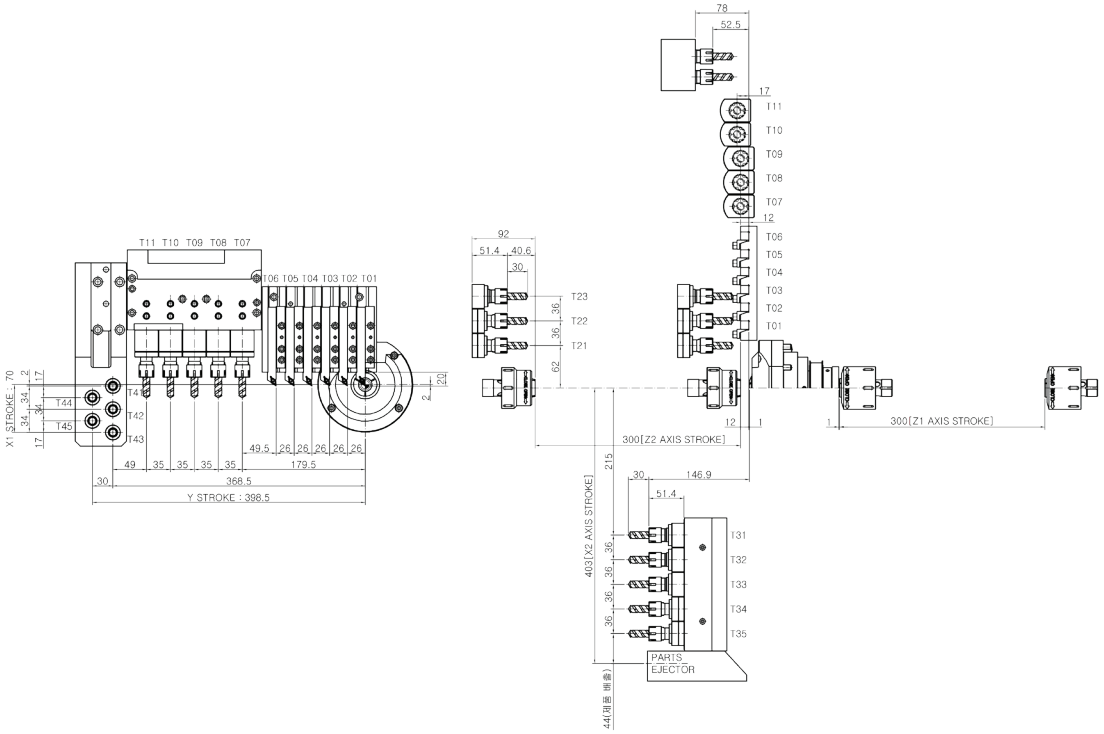
Dimensions



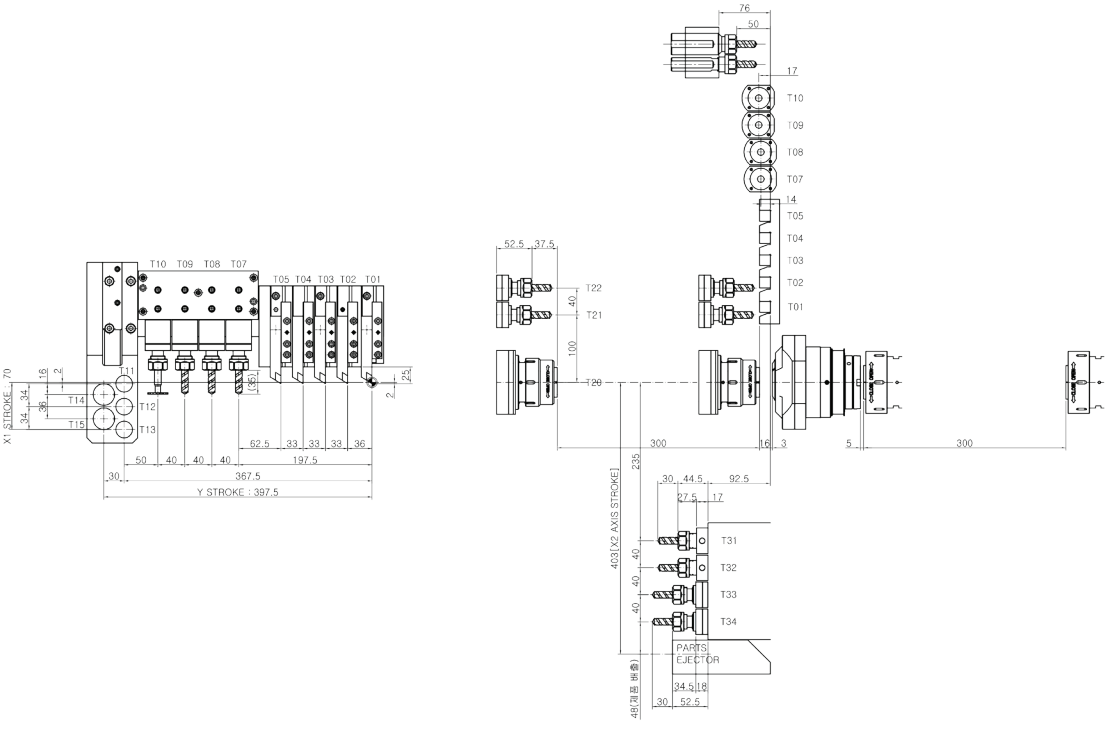
TCM Series	Unit	SII Type	H Type
Length(L)	mm	2,785	3,130
Width(W)	mm	1,285	1,470
Height(H)	mm	1,800	1,785
Center Height(C)	mm	1,080	1,060
Weight	kg	3,500	4,500

Tool Layouts

TCM 20SII

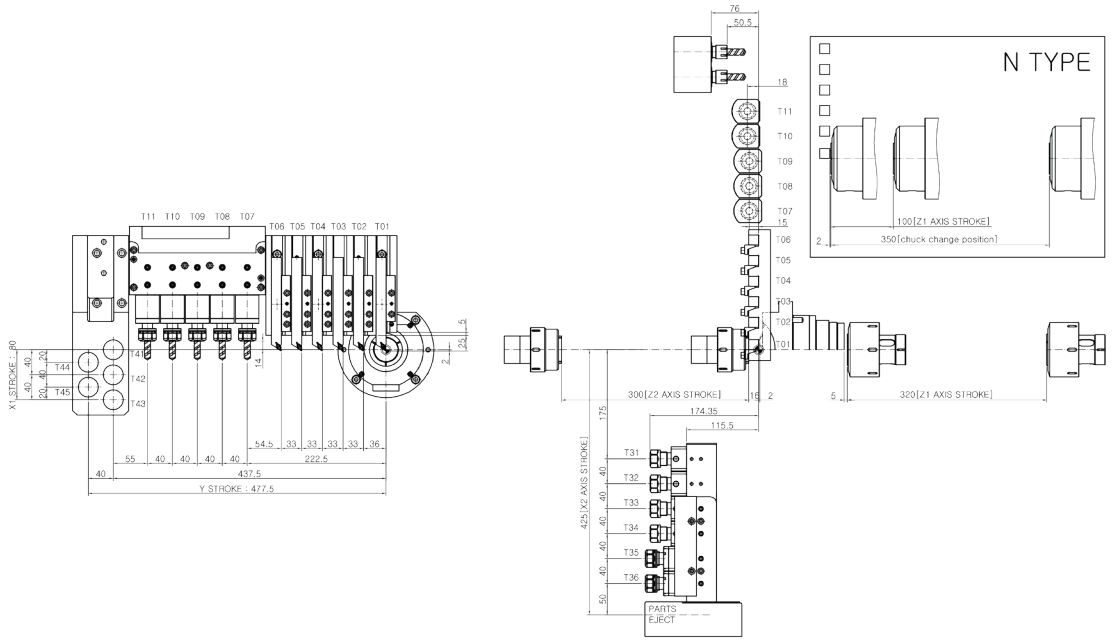


TCM 32SII 38SII

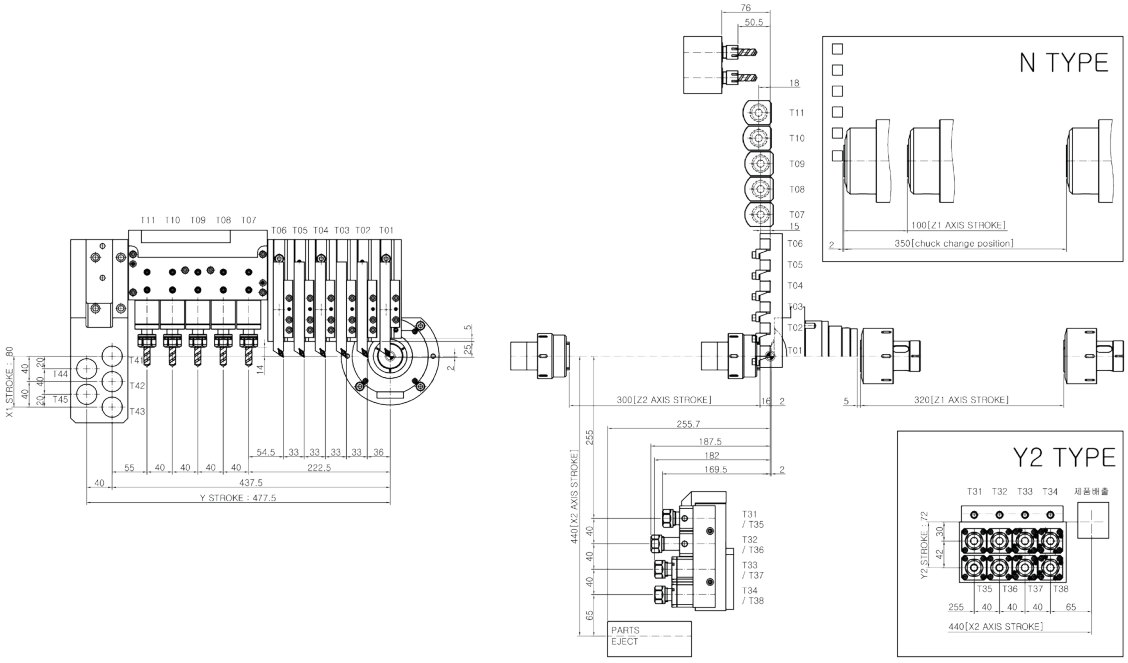


Tool Layouts

TCM 32/38H



TCM 32/38H (Y2)



Standard & Optional Specifications

S – Standard | OPT – Optional | N/A – Not Available

	TCM Series	SII Type			H Type			
		20SII	32SII	38SII	32H	38H	38H(N)	38H(Y2)
Coolant Pumps	Flood Coolant Pump		S				S	
	2000 PSI 4 Zone HP Coolant		OPT				OPT	
	2000 PSI 8 Zone HP Coolant		OPT				OPT	
	2000 PSI 8 Zone with Heat Exchanger HP Coolant.		OPT				OPT	
Chip Conveyor	LNS MH500		OPT				OPT	
	LNS MH250		OPT				OPT	
Machining	Total Control of Main & Sub Spindles' C axis		S				S	
	OD Tools		S				S	
	Cross Drills		S				S	
	Milling Unit		S				S	
	FR/RR Drilling Unit		S				S	
	2 Driven/ 2 fixed Back Tools		S				S	
	2 Driven/1 fixed Sub Tools		S				N/A	
	Rotary Guide Bushing		S				S	
	Parts Conveyor		S				S	
	Back Slotting Unit		OPT				OPT	
	3 Spindle Face Counter Drill/Milling Unit		OPT				OPT	
	“3 Spindle Face Counter Drill/Milling Unit 0-90° Angular Adjustable"		OPT				OPT	
	Thread Whirlig Unit		OPT				OPT	
Barfeeder	Barload BWG326		OPT				OPT	
	Barload BWG for 20/26 Other barloads upon request		OPT				OPT	
	Barload Vito for 32/38 Other barloads upon request		OPT				OPT	
	Other Barloads Upon Request		OPT				OPT	
Etc.	2 Year Warranty Standard - Optional 1 Year Extensions		OPT				OPT	
	Auto Power Off		S				S	
	Indoor Lighting (LED)		S				S	
	Signal Lamp		S				S	
	Fire Suppression System		OPT				OPT	
	High Speed Electric/Air Spindle		OPT				OPT	

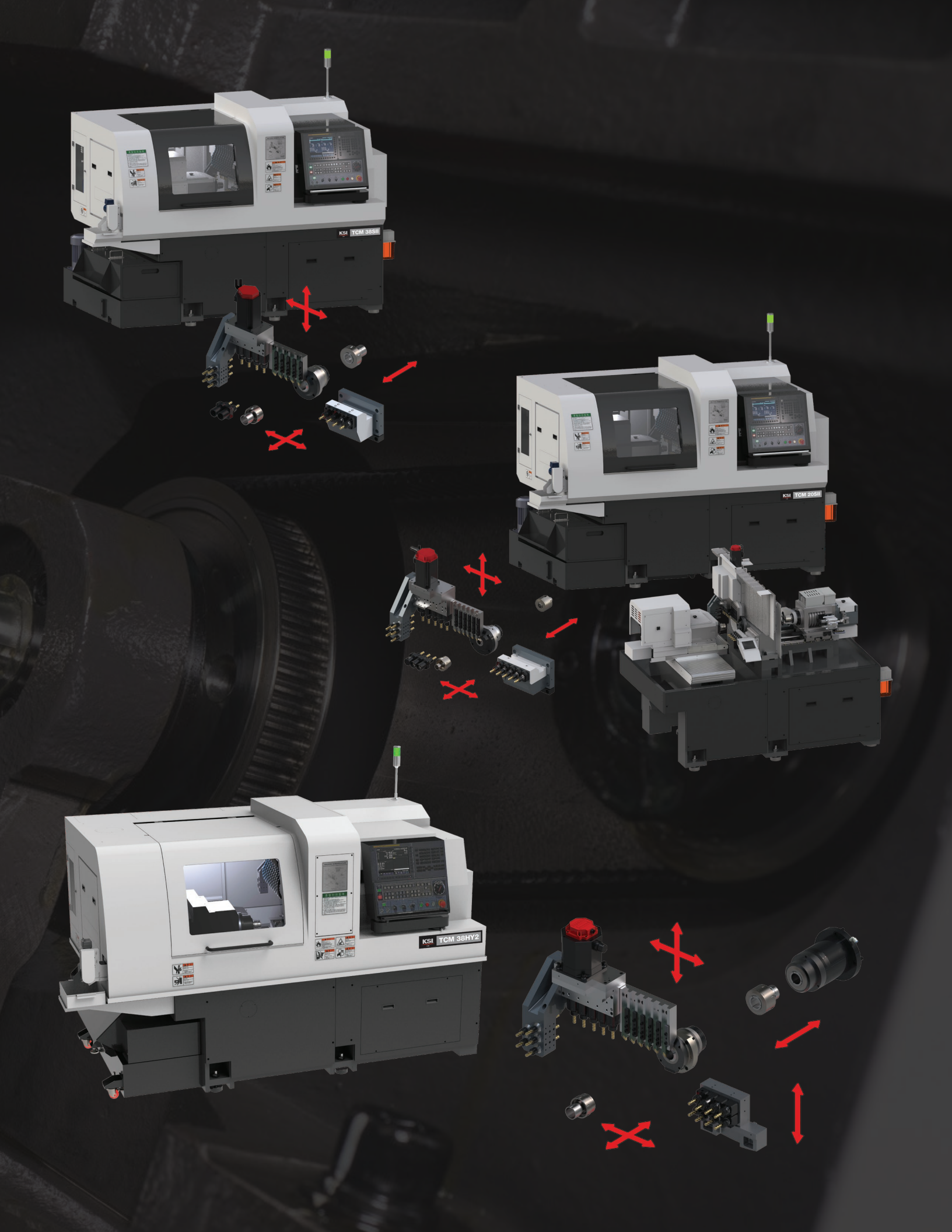
Standard & Optional Specifications

S = Standard | OPT = Option

	TCM Series	SII Type			H Type		
		20SII	32SII	38SII	32/38H	32/38H(N)	32/38H(Y2)
Etc.	Cut Off Tool Breakage Detector (S/W)	S			S		
	Tools-Life Management System	S			S		
	Prevention Collision System	S			S		
	MPG (Mounted on the OP)	S			S		
	Intelligence Chucking System (ISP)	S			S		
	Rapid Tool Change (RTC)	S			S		
	Variable Frequency Turnning (VFT)	S			S		

Technical Specifications

	TCM Series	Unit	20SII	32SII	38SII	32/38H	32/38H(N)	32/38H(Y2)
	Fanuc Controller		OITF Plus			OITF Plus		
Main Spindle	Max Machining Diameter	mm	020	032	038	038	038	038
	Max Machining Distance/1 chucking	mm		300		320	100 *350	320
							*By changing a collet chuck	
Sub Spindle	Max Machining Diameter	mm	020	032	038	038	038	038
	Max Front Discharge Length	mm		100			100	
Tool Stations	Total	each	29		25	27	27	29
	OD	each	6		5		6	
	Front (ID)	Front/Rear	5/5		5/5		5/5	
	Cross	Driven	5		4		5	
	Back	Driven/Fixed	2/3		2/2	2/4	3/3	4/4
	Sub (Eccentic)	Driven/Fixed	2/1		2/0		N/A	
	OD	mm	▫12		▫16		▫16	
	ID (Front)		ER16/20	ER16/20	ER16/20		ER20M	
	Cross		ER16		ER16		ER16	
	Max Main Drilling	mm	010		010		013	
	Max Main Tapping		M10		M10		M13	
	Max Cross Drilling	mm	08		08		010	


KSI TCM 38SII
KSI TCM 20SII
KSI TCM 38HY2

KSI Swiss: Always Striving for Quality

Here at KSI Swiss, we're proud to offer the most affordable, finest quality Swiss-style CNC Automatic Lathes, and beyond. Take a look at our other products to get the most out of our automated machines. Whether you need a high-quality CNC Automatic Lathe in, or are looking for top-of-the-line bar loaders, KSI Swiss has them for you.

21730 Hanover Ave, Lakeville, MN 55044, USA

www.ksiswiss.com

info@ksiswiss.com

952-564-3290